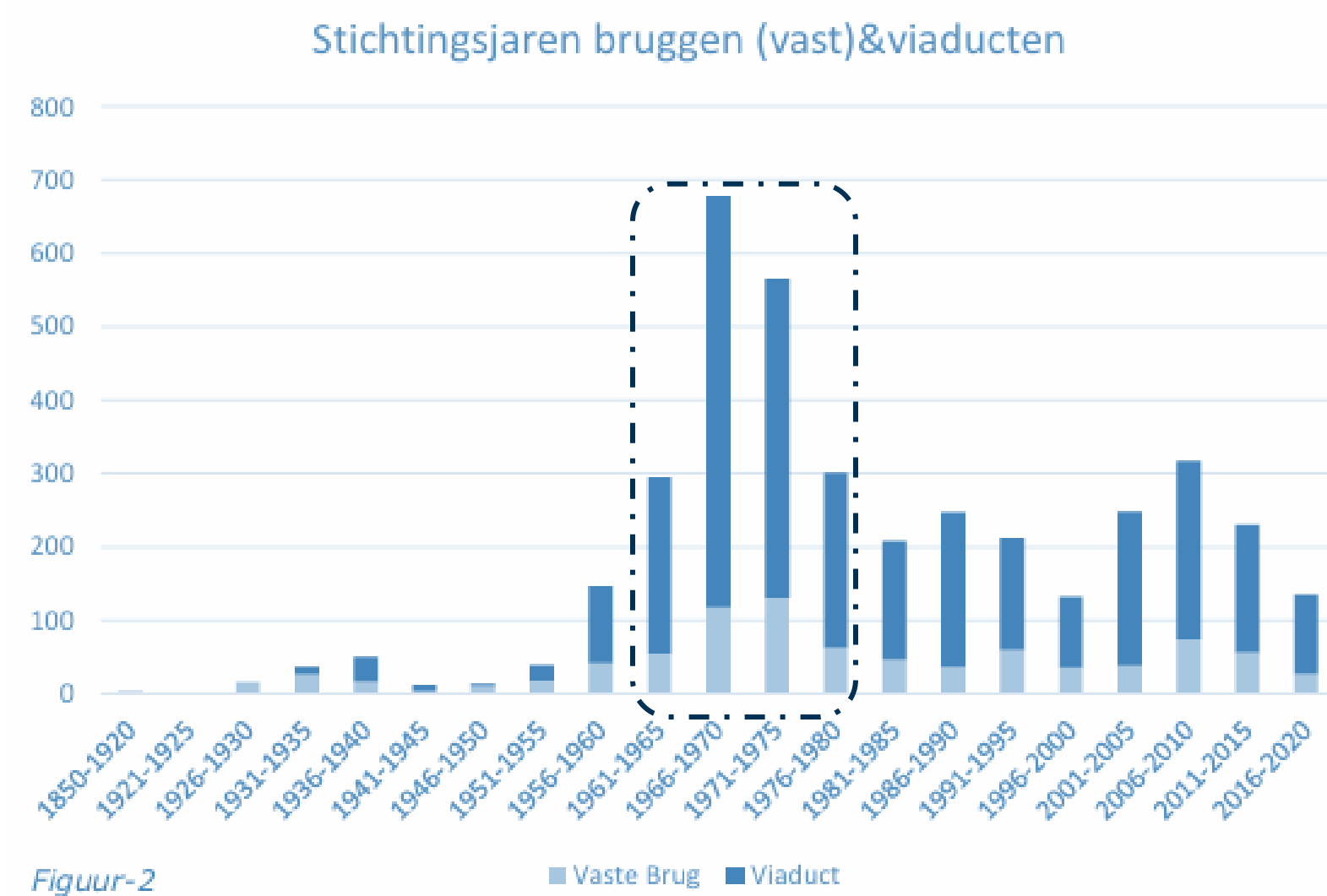


## Standaardisatie viaducten (modulair, gestandaardiseerd en losmaakbaar)

Edwin Thie  
4 april 2025



# Historie





# Historie

1966

A28 brug over de Arkervaart



1964

A2 Zaltbommel





# Historie

1951  
Pannerden



1963  
Brienoord







# Er is veel veranderd in 50 jaar?

## Jaren '70

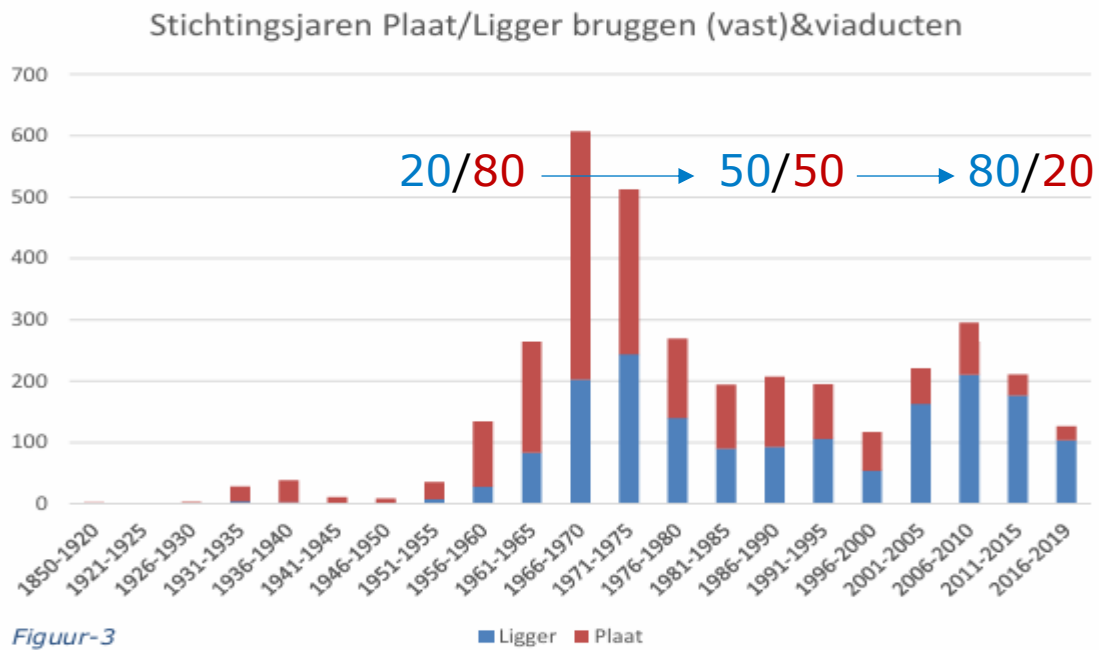


## Jaren '20





# Is er veel veranderd?



Figuur-3

Aandeel liggers

Aandeel plaat







# Is er veel veranderd?

## Experimenteren met circulaire viaducten

**1<sup>ste</sup> circulaire viaduct 2019**



**Oogsten van liggers, 2024**





Er is verandering op komst!

Versnellen

Voorspelbaarder

Verduurzamen







# Ons antwoordt hierop is standaardisatie



Versnellen

**Modulair** Gesteld staan voor grotere bouwopgave



Voorspelbaarder

**Vaste set producten** Effectiever met beperkte capaciteit



Verduurzamen

**Losmaakbaar** Zorgdragen dat de toekomst circulair is



Rijkswaterstaat  
*Ministerie van Infrastructuur en Waterstaat*

# Standaardisatie viaducten

Het principe



# Strategie standaardisatie viaducten

Van maatwerk oplossingen naar prêt-à-porter, klaar om te dragen.

Van viaducten met een 100 jaar levensduur naar producten met 100+ jaar levensduur.

Van robuuste viaducten naar robuuste producten en flexibele viaducten





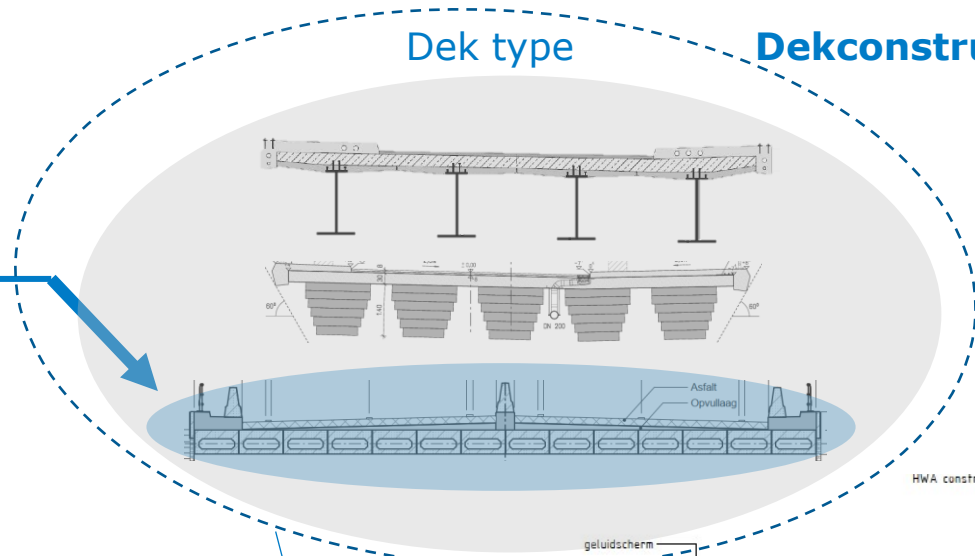
# Toekomst visie; Standaard producten catalogus

**RTD 1035,  
stap 1, Kokerliggers**

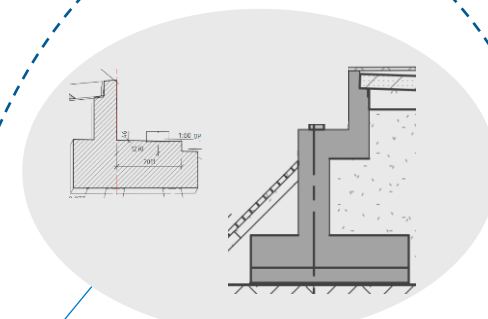
Dek type

Dekconstructie

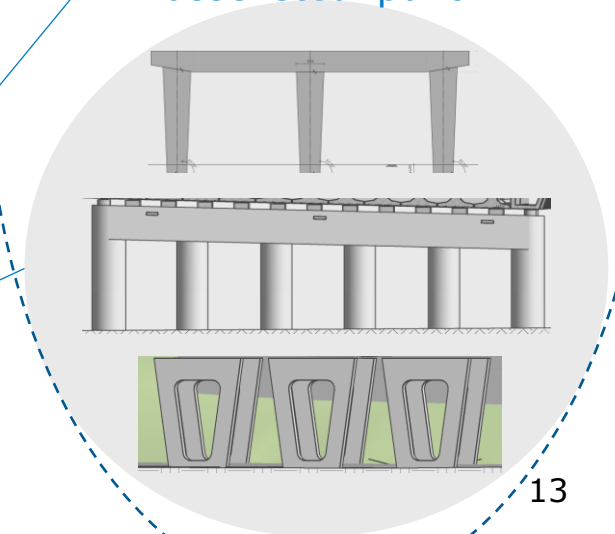
Steunpuntconstructie



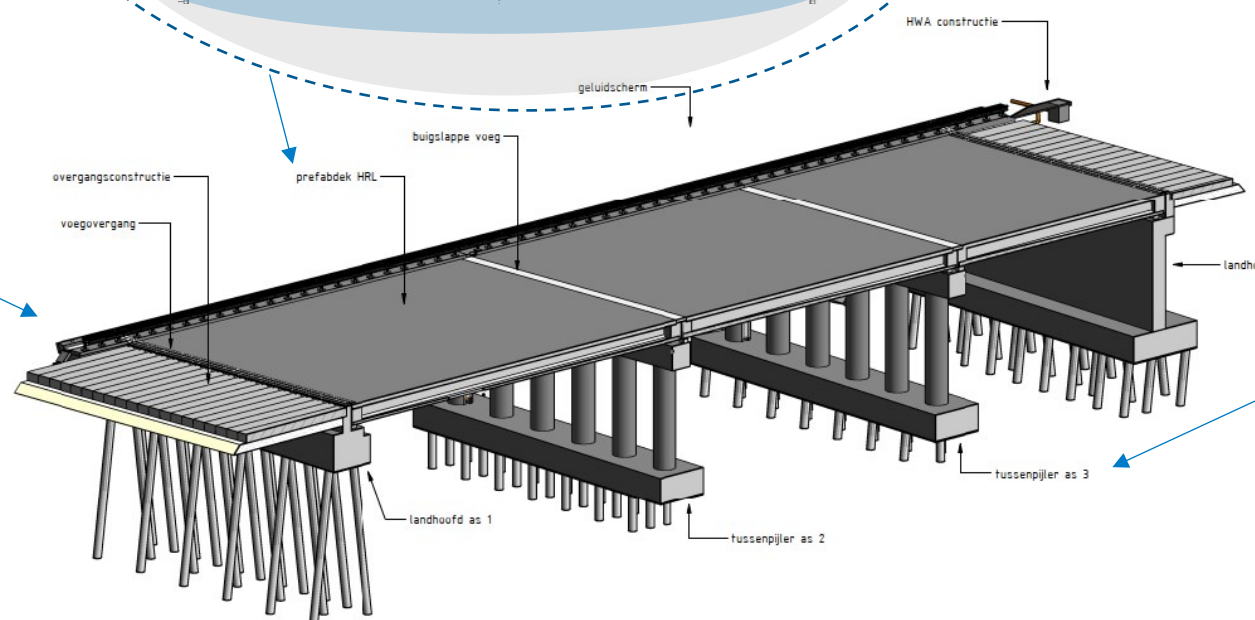
Landhoofd



Tussensteunpunt



**Overige elementen**





# Basisprincipes voor gestandaardiseerd bouwen



Hijsbaar



Vaste maten



Koppelbaar



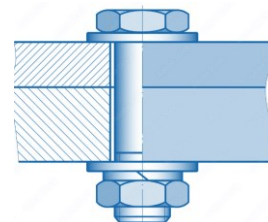
Ruimtelijke  
kwaliteit



Lange levensduur



Materiaal efficiënt



Losmaakbaar



Transporteerbaar



# Product Catalogus



## KIT ESTRUTURAL MOLA 3

### MOLA STRUCTURAL KIT 3

Na observação de uma estrutura real, é difícil perceber os fenômenos físicos envolvidos em seu comportamento. Suas deformações e seus deslocamentos geralmente não podem ser detectados a olho nu, o que torna o assunto mais abstrato e de difícil compreensão.

As peças do Mola foram projetadas com materiais específicos, para permitir a visualização desses fenômenos. A ideia é simular o comportamento das estruturas, de maneira tátil e visual, tornando, então, o assunto mais concreto e intuitivo.

O KR Estrutural Mola 3 é compacto, versátil e fácil de usar. As peças são conectadas por meio de magnetismo ou encaixes, e cada uma representa um ou mais elementos de uma estrutura.

While observing a real structure, it is difficult to visualize the physical phenomena involved in its behavior. Its deformations and displacements usually cannot be detected by the naked eye, which makes it a very abstract and difficult subject to understand.

Mola parts were designed with specific materials to allow the visualization of these phenomena. The idea is to simulate the behavior of structures in a tactile and visual way, making the subject more concrete and intuitive.

Mola Structural Kit 3 is compact, versatile and easy to use. All parts are connected by magnetism or fittings, and each one represents one or more elements of a real structure.

◀ A Placa de Base (G - Ground) representa o solo onde a estrutura será construída. Apresenta, em um dos lados, marcação de eixos estruturais, para facilitar o posicionamento das peças e a montagem da estrutura.

◀ As molas (B - Bar) representam os elementos de barra de uma estrutura, como pilares e vigas.

◀ Os canudos plásticos (BS - Bar Stiffener) são utilizados como enrijecedores para os elementos de barra (B), evitando efeitos de flambagem quando submetidos a cargas de compressão.

◀ As Diagonais (D - Diagonal) representam os elementos de barra esbeltas de uma estrutura, como tirantes e contraventamentos.



◀ The Ground Plate (G - Ground) represents the ground where the structure will be built. It presents, on one side, markings of structural axes to facilitate the positioning of the parts and the assembly of the structure.

◀ The springs (B - Bar) represent the bar elements of a structure, such as columns and beams.

◀ The plastic tubes (BS - Bar Stiffener) are used as stiffeners for the bar elements (B), avoiding the buckling effects when subjected to compression loads.

◀ The Diagonals (D - Diagonal) represent the slender bar elements of a structure, such as tension members and wind bracing.

◀ As ligações de Base (GC - Ground Connection) representam as fundações da edificação, responsáveis pela ligação da estrutura com o solo. Cada peça conta com 4 marcações de eixo, para facilitar seu posicionamento na chapa de base (G).

◀ As esferas (C - Connection) são responsáveis pela conexão entre os elementos estruturais, representando as ligações rotuladas de uma estrutura.

◀ As peças de Ligação Rígida (RC90 - Rigid Connection 90°) são utilizadas para enrijecer as ligações de 90° entre os elementos estruturais.

◀ As correntes de boalinas (CABLE - Cable) representam os elementos de cabo de uma estrutura. Diferente das diagonais (D), os cabos são flexíveis e não apresentam resistência à compressão.

◀ Além de permitir a conexão dos elementos de cabos com as Ligações (C) da estrutura, as Ligações de Cabos (CABLE C - Cable Connection) fazem a função dos esticadores de cabos de uma estrutura. Basta girar uma das partes da peça para fazer os ajustes finais de montagem, definindo o comprimento exato do cabo (CABLE).

◀ O Clip de Cabo (CABLE CLIP C - Cable Clip Connection) é uma peça de encaixe muito versátil que permite diferentes tipos de conexões com o cabo (CABLE).

◀ O Clip de Múltiplos Cabos (M CABLE CLIP C - Multiple Cable Clip Connection) permite, de maneira bem compacta, a conexão de até 5 cabos em uma única Ligação de Cabo (CABLE C).

◀ Os Anéis de Cabos (CABLE R - Cable Ring) representam os anéis normalmente utilizados em estruturas de cabos, permitindo a conexão de vários cabos, de maneira radial, em um único ponto.



◀ The Ground Connections (GC - Ground Connection) represent the foundations of the building, responsible for the attachment between the structure to the soil. Each piece has 4 axis markings to facilitate its positioning on the base plate (G).

◀ The spheres (C - Connection) are responsible for the connection between the structural elements, representing the pinned connections of a structure.

◀ The Rigid Connections (RC90 - Rigid Connection 90°) are used to rigidify the 90-degree connections between structural elements.

◀ The ball chain (CABLE - Cable) represents the cable element of a structure. Different from the diagonals (D), cables are very flexible, presenting no resistance to compression loads.

◀ In addition to allowing the connection of the cable element to the Connection elements (C), the Cable Connections (CABLE C - Cable Connection) also perform the function of the cable tensioner of a structure. Twist one end of the element to make final adjustments to the cable length.

◀ The Cable Clip Connection (CABLE CLIP C - Cable Clip Connection) is a very versatile element that allows different types of connections between cables.

◀ The Multiple Cable Clip Connection (M CABLE CLIP C - Multiple Cable Clip Connection) allows, in a very compact way, the connection of up to five cables to a single Cable Connection (CABLE C).

◀ The Cable Rings (CABLE R - Cable Ring) represent the rings normally used in cable structures, allowing the connection of several cables, radially, in a single point.





# Standaard kokerligger





# Stap 1; Gestandaardiseerde kokerliggers

Klasse	Breedte [m]	Hoogte [m]	Lengte [m]
1	1,5	0,8	24
2	1,5	0,9	27
3	1,5	1,0	30
4	1,5	1,1	33
5	1,5	1,2	36
6	1,5	1,3	39
7	1,5	1,4	42
8	1,5	1,5	45

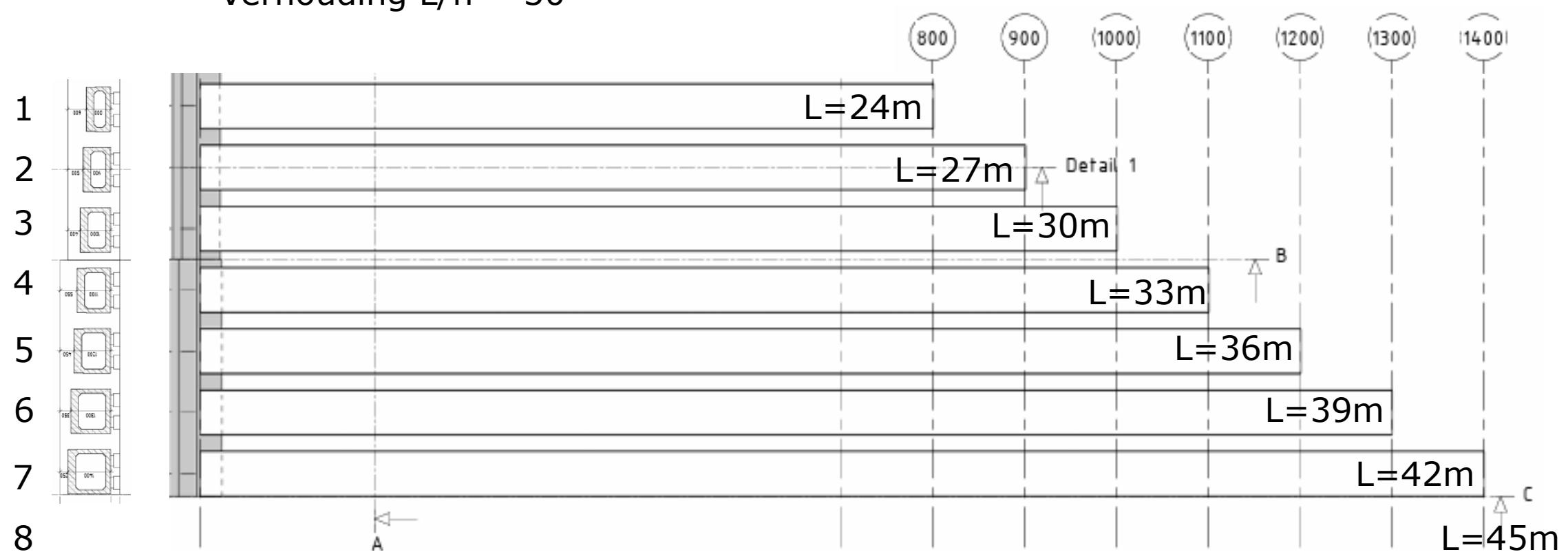
3 kruisingshoeken; 90, 76 en 63 graden





# Meerdere lengteklassen, één belastingklasse

Verhouding  $L/h = 30$

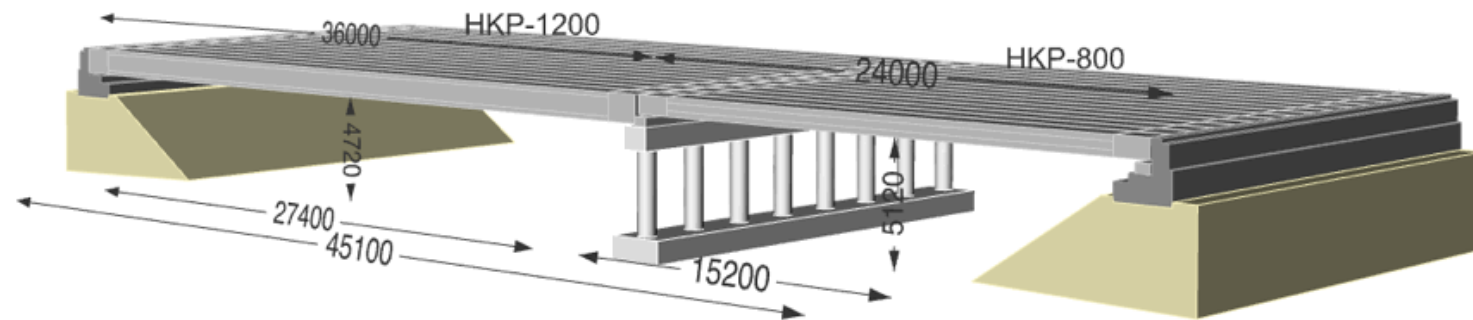
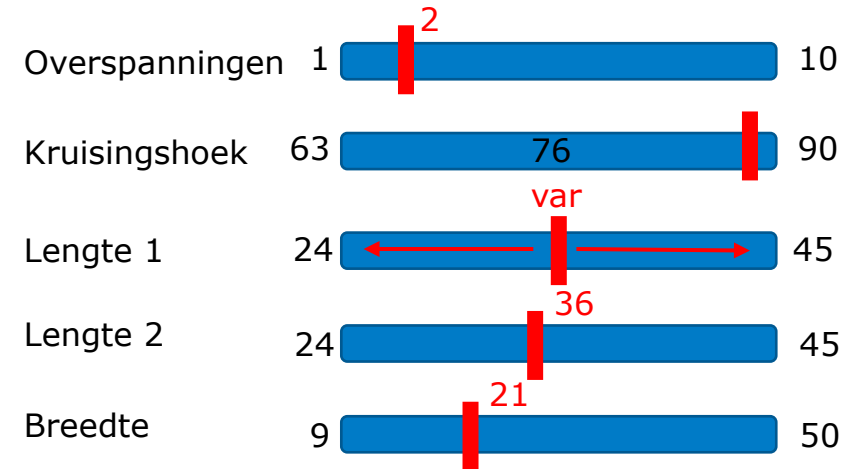






# Parametrische Toepassing

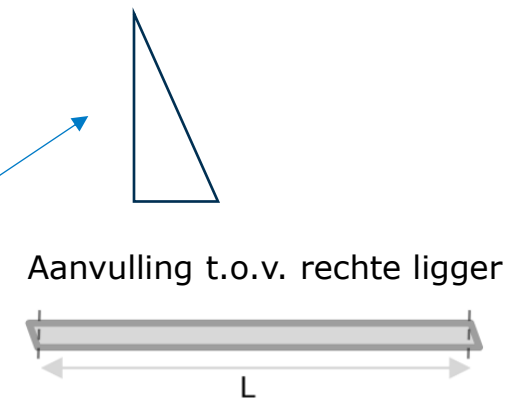
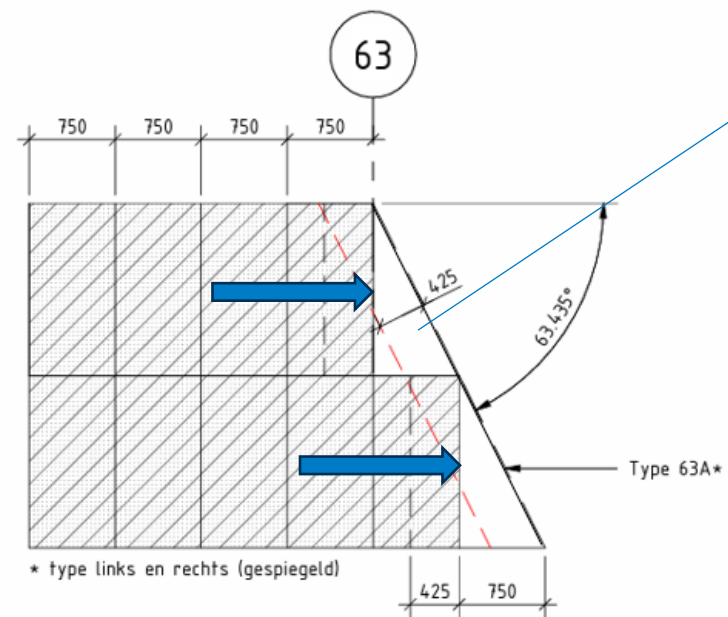
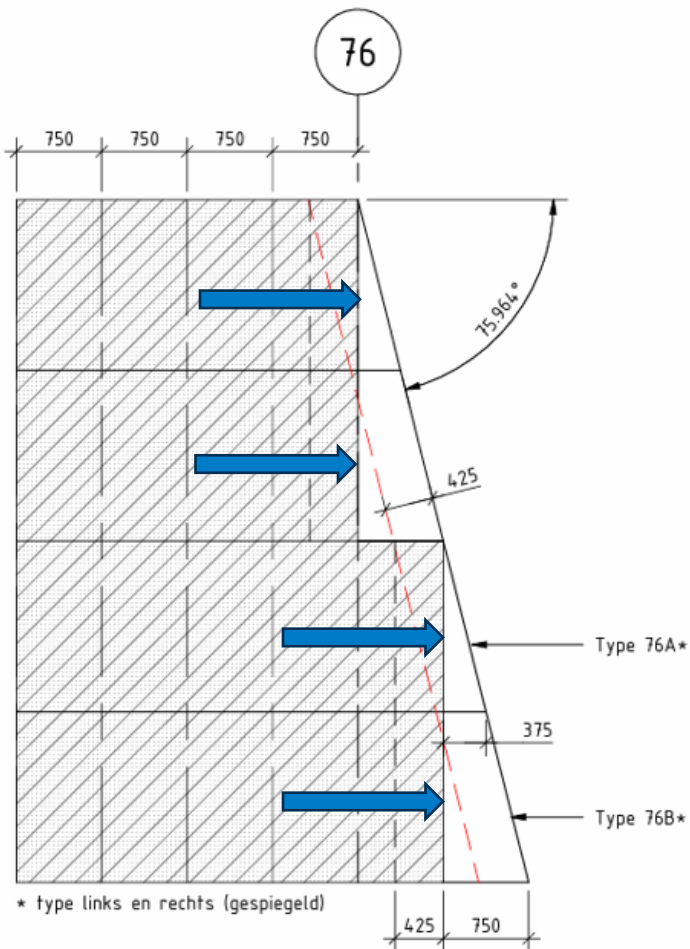
## Parameters



BETON HOEVEELHEDEN  
liggers 793 m3  
tussensteunpunten 98 m3  
opstort 11 m3  
eindsteunpunten 146 m3



# Kruisingshoek, waarom $76^\circ$ en $63^\circ$ ?



Bovenaanzicht nabij voeg



# Toekomst; Configurator App

- Vaste set producten
- Samenstellen Geometrie
- Geen berekening nodig
- Van App naar fabricant







# Rijkswaterstaat Technisch Document

## Eisen

- Geometrie ligger
- Positie dwarsvoorspanning
- Toleranties
- Levensduur
- Productpaspoort
- etc





## Vervolg

- Afronden opname in de werkwijzer van RWS
- Stap 2 wordt het ontwikkelen van losmaakbare liggers met druklaag voor kleinere overspanningen. Zoals prefab betonnen ligger, stalen en houten ligger.
- Zijn er partijen die producten ontwikkelen die passen binnen de basisprincipes?? Laat het ons weten.

## Vragen?

[edwin.thie@rws.nl](mailto:edwin.thie@rws.nl)



We gaan samen innoveren om de  
productie  
te **verhogen**,  
**voorspelbaar** te maken en te  
**verduurzamen!**

Contact:  
[Edwin.thie@rws.nl](mailto:Edwin.thie@rws.nl)